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D3407-041
Job Sheet 209604



Part No: D3407-041

Job Qty: 12 pcs

Part Name: Tow Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/4/20

Job Tracking No:

Due Date: 6/12/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	12 pcs	6/11/20		0.00	2.63	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	12 pcs	6/11/20		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		C
							QC 9 - 9		
120	QC 5	12 pcs	6/11/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



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Container No: S282060



Part: D3407-041

Job No: 209604

Serial No/Batch: S282060

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/09/20

Plex 6/9/20 8:15 AM dart.larocque.eric

[illegible]

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	12 pcs	6/12/20	0.00 0.00	QC 21 - SA - 21	DAS 77
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

JUN 15 2020

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
 Descriptions: Batch: 1139024
 110 - QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) **Mask Threaded Section** START TIME: 8:15 OVEN
 TEMPERATURE: 400° FINISH TIME: 8:45
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5255278/5255573
D3407-5	Ring	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5279567

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3407-1	12	44	0
	D3407-5	12	26	0

Part Specifications
Specifications could not be found.

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